

**Part Number:** S-VOL-FLIP

**Description:** Rumble Seat

**Fitment:** 2001-2005 Suzuki Intruder Volusia

**Revision:** 3



Tools Required	Parts List
7/16" Open End Wrench	1 #P00934 Latch Pin 1 #P99545 Nylon Cup 1 8mm Nut

**NOTE:** We recommend the use of Loctite® or similar threadlock compound when installing components on your motorcycle.

1. Remove your stock seat. If your bike has a sissy bar installed, you will need to remove that as well as the Corbin Rumble seat was not designed to work with it.
2. The Corbin saddle installs easily with a tongue in the front and the locking pin in the rear (refer to *Figure 1*).
3. Install the included latch pin in the fender as shown in *Figure 2*. Please note position of nylon washer! Apply Loctite® and tighten snugly with 7/16" open end wrench to approximately 4 ft. lbs.
4. Slip the nose of the saddle in place engaging the premounted tongue into the chassis. Lower the rear of the saddle onto the latch pin and push down until you hear TWO clicks. Saddle will now install and remove using the built in key lock (*Figure 3*).



Questions? Give us a holler...  
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