

Part Number: S-M109R-BAG

Description: Saddle Bags

Fitment: 2006 Suzuki Boulevard M109 R

Revision: 4



Tool Required	Parts List
9/16" socket wrench 6mm Allen socket wrench 13mm open wrench 5/8" open wrench	1 #A00833 Lower right mounting bracket 1 #A00834 Lower left mounting bracket 1 #P10451 Bag mounting bracket 2 #P10444 Mounting studs (short) 2 #P10471 Mounting studs (long) 6 3/8" Chrome acorn nuts 6 3/8" Flat washers 6 3/8" Lock washers 4 8mm x 25 Allen bolts 10 8mm Flat washers 2 8mm x 40 Allen Bolts 2 8mm Lock washers 2 8mm Nylock nuts

NOTE: We highly recommend using a medium strength thread lock product, such as Loctite®, on all of the bolts when installing your Corbin Beetle Bags.

1. Remove the two stock bolts and nuts on the chrome fender rail using a 6mm Allen wrench.
2. Replace the fender rail bolts with the supplied stainless steel studs (long stud in the front, short stud in the back), flat washers and stock nut. Tighten to 10 ft. lbs. *(Figure 1)*
3. Remove the pin and c-clip on the passenger foot peg and install foot peg onto the Corbin bracket using the stock pin and c-clip *(Figures 2 & 3)*.



FIG 1

NOTE: The stock foot peg mounting bracket can be adjusted to help make the Corbin bracket line up as needed. Please refer to your owner's manual for access to the bolts under the chassis side cover. *(Figure 3)*

CAUTION: There is a small metal ball bearing and spring that will want to spring out once the pin is removed. Do not lose these parts as you will be reusing them again.

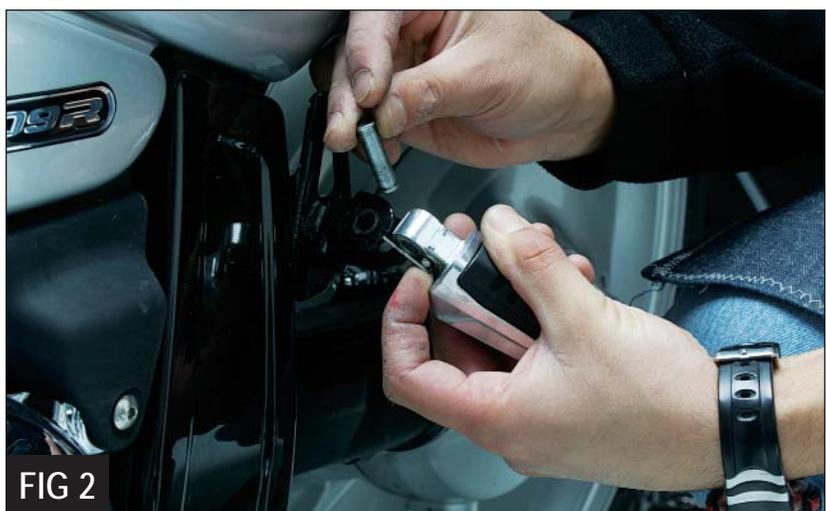


FIG 2

NOTE: Install the right passenger foot peg on the left bracket #A00834 and the left passenger foot peg on the right bracket #A00833.

4. Install the bottom mount bracket (#A00834 for the left side and #A00833 for the right side), where you removed the foot peg using the supplied 8mm x 40 hex head bolts, 8mm flat washer, 8mm lock washer and 8mm Nylock nut (*Figure 4*). Tighten to 12 ft. lbs. and don't forget the Loctite®.

5. You are now ready to install the saddlebags. Carefully align the bags with the three mounting studs and secure them with a 3/8" lock washer, flat washer and chrome acorn nut (*Figure 5*). Do not tighten at this time.

6. Repeat on the other side.

7. Next, install the supplied rear bottom mounting bracket #P10451 to the lower part of the bags using the supplied 8mm x 25 Allen bolts and 8mm flat washers (*Figure 6*). Tighten all bolts, including the chrome acorn nuts inside the bags, to 8 ft. lbs. and again, we recommend the use of threadlock material.

8. Installation is now complete, so get ready and go for a ride!



Questions? Give us a holler...
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