

Part Number: BMW-K16-B-F-E & BMW-K16-B-SMUG

Description: Front Saddle & Smuggler Trunk

Fitment: 2018 K1600 B

Revision: 2



Tools Required	Parts List
Wire Crimper Wire Cutters	3 #SP01140 Male Terminal with Clamp 1 Three-way Plug 1 Blue Rubber Seal

1. Remove the stock seat from your bike. See owner's manual if necessary
2. Start by cutting the plug off of the stock wiring harness, leaving approximately 3" of wire connected to the plug.
3. On the wiring harness, remove 3/8" of the plastic covering from the brown, white and purple wires, making sure to be careful to not cut through the wires (*Figure 1*).

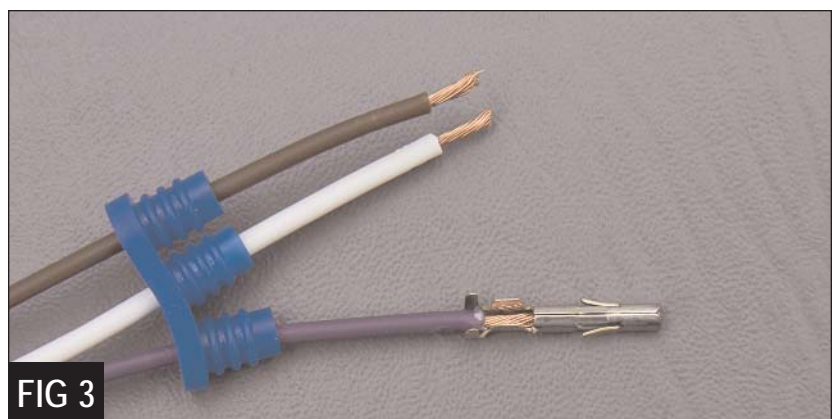


NOTE: The white wire is not used in this application so, you can either tape it off or you can insert it into the three-way plug.

4. Insert the wires into the blue rubber seal, then twist the copper wires together and bend them over in half (*Figure 2*).



5. Place a male terminal over the exposed copper on the purple wire as shown (*Figure 3*), making sure the top clamp is aligned with the exposed copper and the bottom clamp is aligned with the jacket. Crimp the upper clamp securely on the exposed copper (*Figure 4*), then crimp the lower clamp on the wire jacket (*Figure 5*). Repeat with the white and brown wires.



NOTE: In step 6, there's only one direction the three-way plug can be inserted into the plug on the saddle. So, make sure it's in the correct position, then insert the wires into the plug.

6. Insert the wires with the male terminals into the three-way plug until they click into place (Figure 6 & 7).

7. Once you have all three wires inserted into the three-way plug, then slide the blue rubber seal forward and insert it into the bottom of the plug (Figure 8).

8. Now connect the pigtail on your bike to the pigtail on the Corbin seat.

9. To install your Corbin seat, simply slide the front tab of your saddle under the front seat mount at the rear of the gas tank, align the rear Corbin bracket to the locking mechanism and push down on the saddle until you hear the lock click (Figure 9).

10. To remove the saddle, use your stock key.

IMPORTANT! It has been brought to our attention that tapping the Corbin heater pigtail into the BMW wiring harness may effect your warranty.

WARNING!

Heater elements should NEVER be installed in motorcycle seats used by riders that cannot sense heat.

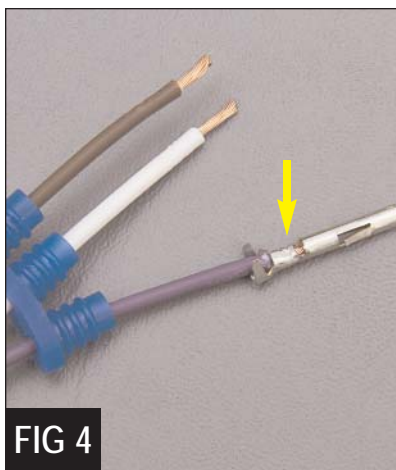


FIG 4

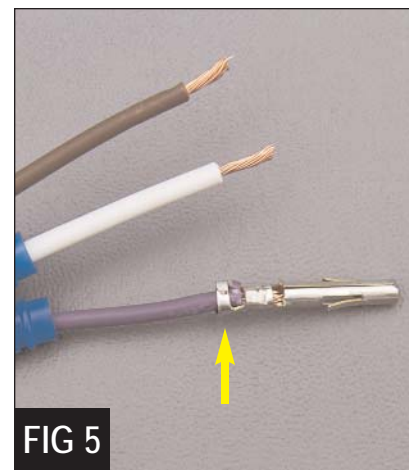


FIG 5

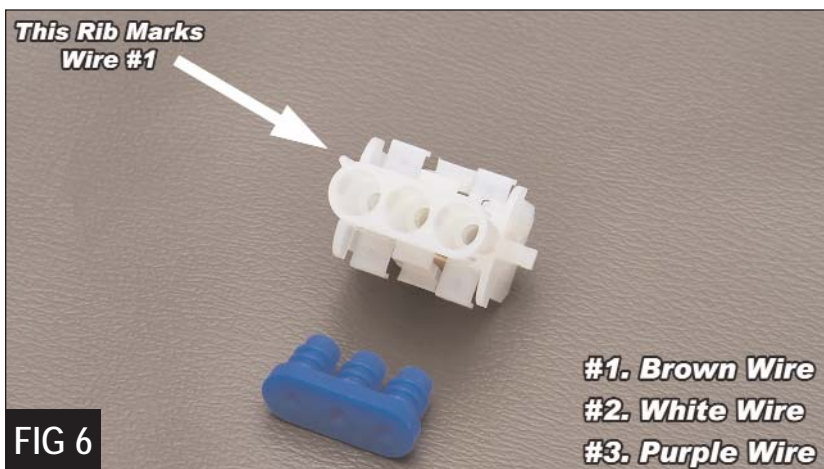


FIG 6



FIG 7



FIG 8

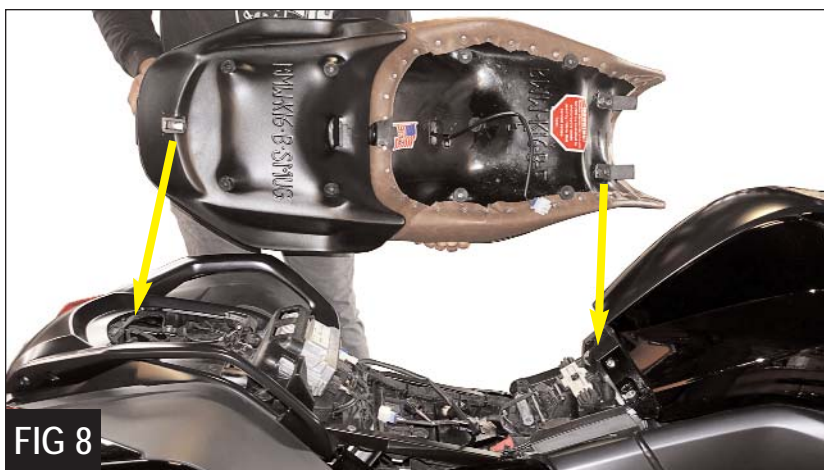


FIG 9

Questions? Give us a holler...
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