

Part Number: Y-18-VEN-E & Y-18-VEN-TR
Y-18-EDR-DT-E & Y-18-EDR-E



Description: Dual Touring Saddle & Trunk Rest

Fitment: 2018-2020 Yamaha Venture & Eluder

Revision: 3

Tools Required	Parts List
10mm socket or Combination wrench Needlenose pliers 5mm Allen wrench	1 #CB-PWR-HRN-36=12" Wiring Harness / pigtail 1 #FACC-05 Small Fuse Adapter 1 Fusebox rain cover 3 #SP00144 6mm x 25mm hex bolts 3 #SP01080 6mm flat washers 3 Zip ties

SADDLE AND TRUNK REST INSTALLATION:

1. Remove your stock seat and trunk rest (if equipped). Refer to your owner's manual if necessary.
2. Saddle mounts like stock. Mounting brackets come preinstalled on the saddle.
3. To install your Dual Tour Saddle, slip the rear bracket on your saddle into the rear mounting slot on your bike, then lower the front of the saddle into place and secure with the stock bolts.

NOTE: Front brackets on seat are adjustable if needed.

4. To install your trunk rest (if equipped), you need to route the plug behind the plastic panel and secure with the provided 6mm hex bolts and flat washers. Next, plug the trunk rest into the seat plug.



HEATER INSTALLATION:

1. If you ordered the heated model, we also included a wiring pigtail that hooks into your stock fusebox.
2. Locate the fuse box and remove the 7.5 AMP HEATER fuse (*Figures 1 & 2*) and insert the fuse into the adapter at the end of the wiring pigtail (*Figure 3*).
3. Insert the adapter in the space previously occupied by the HEATER fuse (*Figure 4*).



4. With the pigtail in place, the stock cover will not go back onto your fusebox. Insert the adapter through the included rain cover, then cover the entire fusebox with the rain cover (*Figure 5*).

5. Find a convenient place to ground the negative lead of the pigtail to your chassis. We used the spot shown in *Figure 6*, but any location with good contact to ground will work fine.

6. Join the fusebox adapter and pigtail if not already connected (*Figure 7*).

7. Route the wiring harness under the subframe support.

8. Plug the wiring harness into the seat and test. To do this, just flip the switch on the saddle. If the switch illuminates, the saddle heater is working.

9. Collect together excess wiring and bundle neatly and zip tie together.

10. Proceed with saddle mounting as outlined above.

Enjoy your new saddle!

NOTE: The heater is controlled by the switch along the side of the saddle. The temperature is regulated by an internal thermostat when the heater switch is turned on.

WARNING!

Heater elements should NEVER be installed in motorcycle seats used by riders that cannot sense heat.

Questions? Give us a holler...
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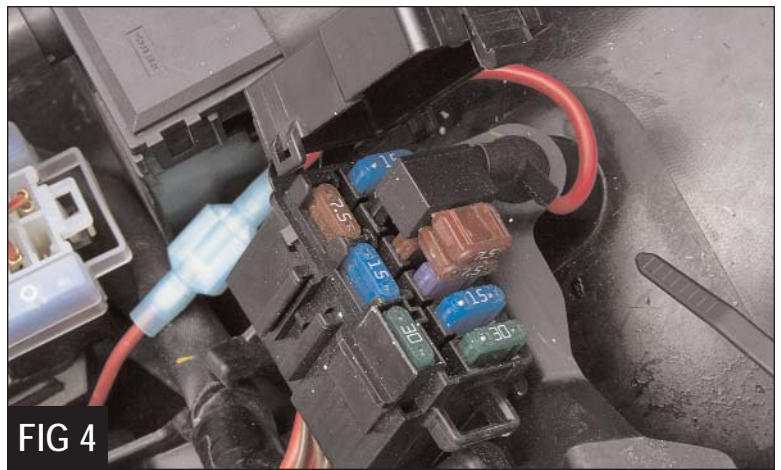


FIG 4



FIG 5



FIG 6



FIG 7