

**Part Number:** HD-XL-CHIN

**Description:** Chin Spoiler

**Fitment:** 1996-2003 Harley Davidson Sportster

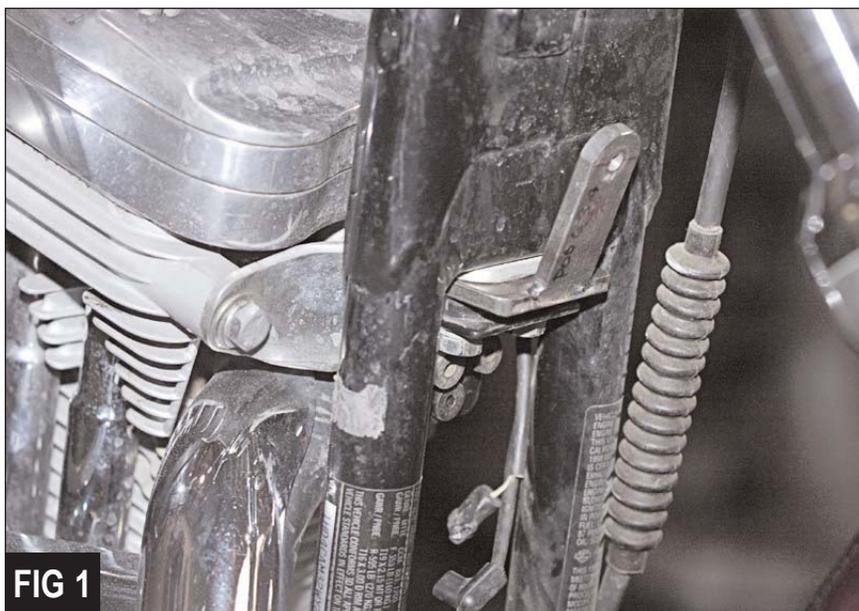
**Revision:** 2



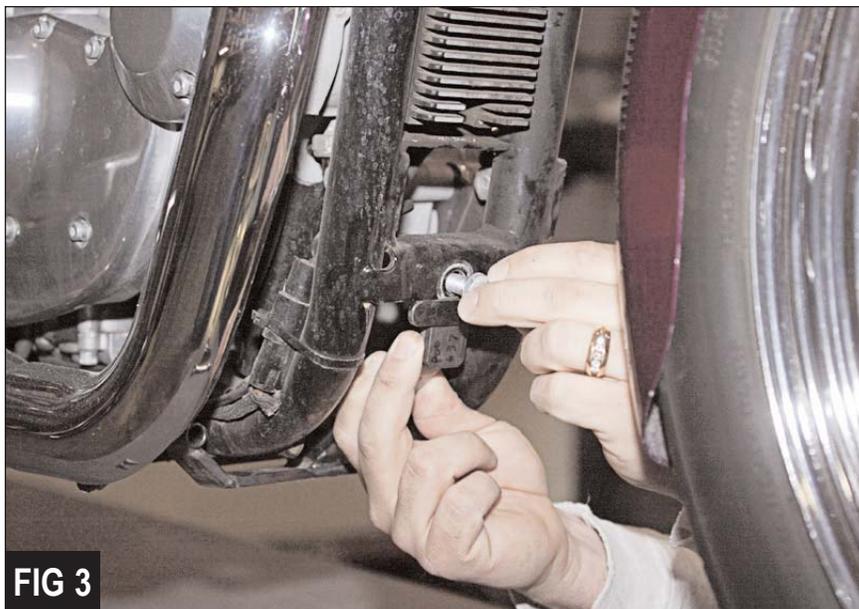
Tools Required	Parts List
5/32" Allen Wrench 9/16" socket or combination wrench 1/2" socket or combination wrench	1 Upper spoiler bracket 1 Lower spoiler bracket 2 3/8"-16x 2" hex head bolt 1 3/8"-16 x 1" hex head bolt 3 3/8" flat washers 3 3/8" lock washers 1 1/4"-20 x 3/4" chrome button head bolts 2 1/4"-20 x 2" chrome button head bolts 3 1/4" flat washers 2 1/4" lock washers

**NOTE:** We highly recommend using a medium strength thread lock product, such as Loctite®, on the bolts when installing your Chin Spoiler.

1. Unplug horn and unbolt it from its mounting bracket.
2. Using a 9/16" wrench, remove the bolts holding the horn bracket to the frame.
3. Use the included 3/8"-16 x 2" bolts with a lock washer and flat washer and sandwich the Corbin upper bracket between the Horn bracket and chassis. Tighten to 15 ft. lbs. Refer to *Figure 1*.



4. Reattach the horn to the horn bracket and reconnect.
5. Install the lower bracket using the included 3/8"-16 x 1" bolt with a flat washer and a lock washer. Refer to *Figure 2* for proper placement. Tighten to 15 ft. lbs.
6. Notice how the lower mounting locations work as shown in *Figure 3*.
7. Place chin spoiler in position and secure the top with a 1/4"-20 x 3/4" button head screw with a flat washer. This bolt goes through the grill and into the upper bracket. Leave it finger tight for now.

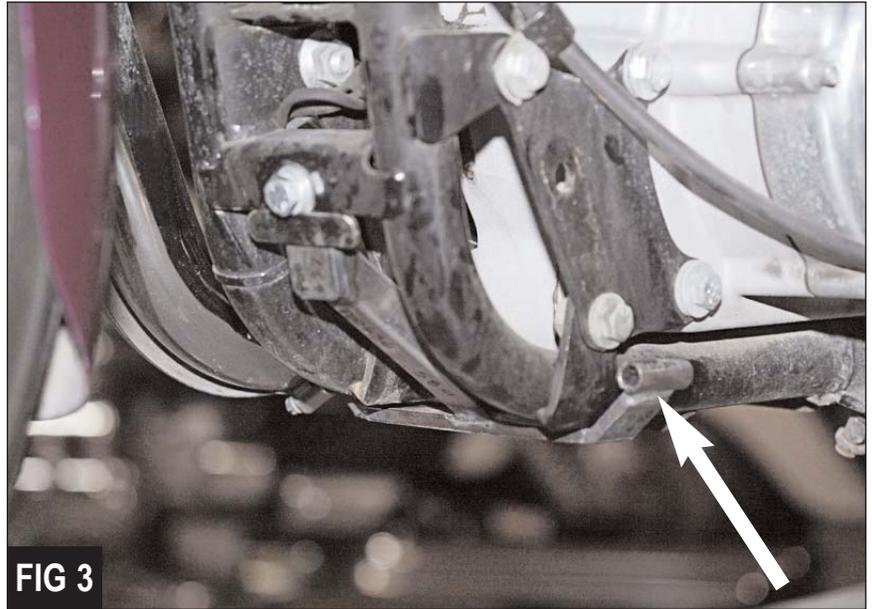


8. Secure the bottom on both sides with the included 1/4"- 20 x 2" bolts with a flat washer and lock washer on each. These bolts should pass through the lower bracket and into the chin spoiler.

9. Tighten the upper location to 6 ft. lbs.

10. Tighten the lower locations to 6 ft. lbs.

You're done!



Questions? Give us a holler...  
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